

Omeprazole Sodium (Cas No 95510-70-6)

TAJMTF-OLTMNV4728

Taj Active Pharmaceutical Ingredients

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TAJ PHARMACEUTICALS LIMITED INDIA

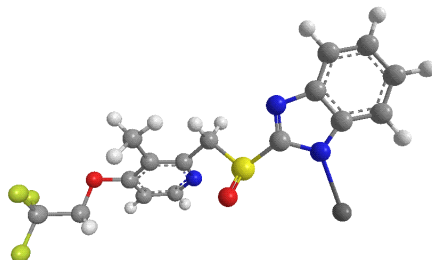
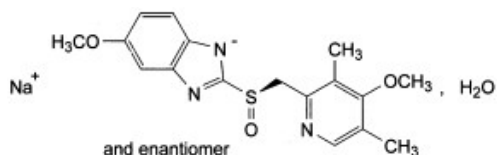


ACTIVE PHARMACEUTICAL
INGREDIENTS

Raw Material / Chemicals Index

Omeprazole Sodium

(Ph Eur monograph 1032)



CAS NO. 95510-70-6

Molecular Formula: $\text{C}_{17}\text{H}_{18}\text{N}_3\text{NaO}_3\text{S} \cdot \text{H}_2\text{O}$

Molecular Weight: 367.397890 [g/mol]

Synonyms:

Losec Sodium, Andra, Nexium IV, Esomeprazole Sodium, OMEPRAZOLE SODIUM, Losec sodium (TN), Nexium IV (TN), H 168/68 sodium, Omeprazole sodium [USAN], Omeprazole sodium (USAN), Esomeprazole sodium (USAN), LS-33032, D01207, D04056, 1H-Benzimidazole, 5-methoxy-2-(((4-methoxy-3,5-dimethyl-2-pyridinyl)methyl)sulfinyl)-, sodium salt, 95510-70-6, 5-Methoxy-2-(((4-methoxy-3,5-dimethyl-2-pyridinyl)methyl)sulfinyl)benzimidazole, sodium salt, 161796-78-7

DEFINITION

Sodium 5-methoxy-2-[(RS)-[(4-methoxy-3,5-dimethylpyridin-2-yl)methyl]sulphonyl]-1Hbenzimidazole monohydrate.

Content

98.0 per cent to 101.0 per cent (anhydrous substance).

CHARACTERS

Appearance

White or almost white, hygroscopic powder.

Solubility

Freely soluble in water and in ethanol (96 per cent), soluble in propylene glycol, very slightly soluble in methylene chloride.

IDENTIFICATION

A. Ultraviolet and visible absorption spectrophotometry (2.2.25).

Test solution Dissolve 2.0 mg in 0.1 M sodium hydroxide and dilute to 100.0 ml with the same solvent.

Spectral range 230-350 nm.

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Absorption maxima At 276 nm and 305 nm.

Absorption ratio $A_{305} / A_{276} = 1.6$ to 1.8.

B. Examine the chromatograms obtained in the test for impurity C.

Results The principal spot in the chromatogram obtained with test solution (b) is similar in position and size to the principal spot in the chromatogram obtained with reference solution (a). Place the plate in a tank saturated with vapour of acetic acid R. The spots rapidly turn brown.

C. Ignite 1 g and cool. Add 1 ml of water R to the residue and neutralise with hydrochloric acid R. Filter and dilute the filtrate to 4 ml with water R. 0.1 ml of the solution gives reaction (b) of sodium (2.3.1).

TESTS

Solution S

Dissolve 0.50 g in carbon dioxide-free water R and dilute to 25 ml with the same solvent.

Appearance of solution

Solution S is clear (2.2.1) and not more intensely coloured than reference solution B6 (2.2.2, Method II).

pH (2.2.3)

10.3 to 11.3 for solution S.

Impurity C

Thin-layer chromatography (2.2.27).

Test solution (a) Dissolve 0.10 g of the substance to be examined in 2.0 ml of methanol R.

Test solution (b) Dilute 1.0 ml of test solution (a) to 10 ml with methanol R.

Reference solution (a) Dissolve 9 mg of omeprazole CRS in 2.0 ml of methanol R.

Reference solution (b) Dilute 1.0 ml of test solution (b) to 100 ml with methanol R.

Plate TLC silica gel F254 plate R.

Mobile phase Mix 20 volumes of 2-propanol R, 40 volumes of methylene chloride R previously shaken with concentrated ammonia R (shake 100 ml of methylene chloride R with 30 ml of concentrated ammonia R in a separating funnel, allow the layers to separate and use the lower layer) and 40 volumes of methylene chloride R.

Application 10 µl.

Development Over a path of 15 cm.

Drying In air.

Detection Examine in ultraviolet light at 254 nm.

Limit Test solution (a):

I— impurity C: any spot with a higher RF value than that of the spot due to omeprazole is not (b) (0.1 per cent) more intense than the spot in the chromatogram obtained with reference solution (b) (0.1 per cent).

Related substances

Liquid chromatography (2.2.29).

Test solution Dissolve 3.0 mg of the substance to be examined in the mobile phase and dilute to 25.0 ml with the mobile phase.

Reference solution (a) Dissolve 1.0 mg of omeprazole CRS and 1.0 mg of omeprazole

impurity D CRS in the mobile phase and dilute to 10.0 ml with the mobile phase.
Reference solution (b) Dilute 1.0 ml of the test solution to 100.0 ml with the mobile phase.
Dilute 1.0 ml of this solution to 10.0 ml with the mobile phase.

Column: I

I— size: l = 0.15 m, Ø = 4 mm;

I— stationary phase: octylsilyl silica gel for chromatography R (5 µm).

Mobile phase Mix 27 volumes of acetonitrile R and 73 volumes of a 1.4 g/l solution of disodium hydrogen phosphate R, previously adjusted to pH 7.6 with phosphoric acid R.

Flow rate 1 ml/min.

Detection Spectrophotometer at 280 nm.

Injection 40 µl.

Run time 3 times the retention time of omeprazole.

Relative retention With reference to omeprazole (retention time = about 9 min): impurity D = about 0.8.

System suitability Reference solution (a):

I— resolution: minimum 3 between the peaks due to impurity D and omeprazole; if necessary adjust the pH of the mobile phase or the concentration of acetonitrile R; an increase in the pH will improve the resolution.

Limit:

I— any impurity: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.1 per cent).

Heavy metals (2.4.8)

Maximum 20 ppm.

1.0 g complies with test C. Prepare the reference solution using 2 ml of lead standard solution (10 ppm Pb) R.

Water (2.5.12)

4.5 per cent to 10.0 per cent, determined on 0.300 g.

ASSAY

Dissolve 0.300 g in 50 ml of water R. Titrate with 0.1 M hydrochloric acid, determining the end-point potentiometrically (2.2.20).

1 ml of 0.1 M hydrochloric acid corresponds to 36.74 mg of C₁₇H₁₈N₃NaO₃S. Heavy metals (2.4.8)

Maximum 20 ppm.

1.0 g complies with test C. Prepare the reference solution using 2 ml of lead standard solution (10 ppm Pb) R.

STORAGE

In an airtight container, protected from light.

IMPURITIES

Specified impurities C.

Other detectable impurities (The following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph Substances for pharmaceutical use (2034). It is therefore not necessary to identify these impurities for demonstration of compliance. See also 5.10. Control of impurities in substances for pharmaceutical use): A, B, D, E.

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